



RELEASED  
15/12/03

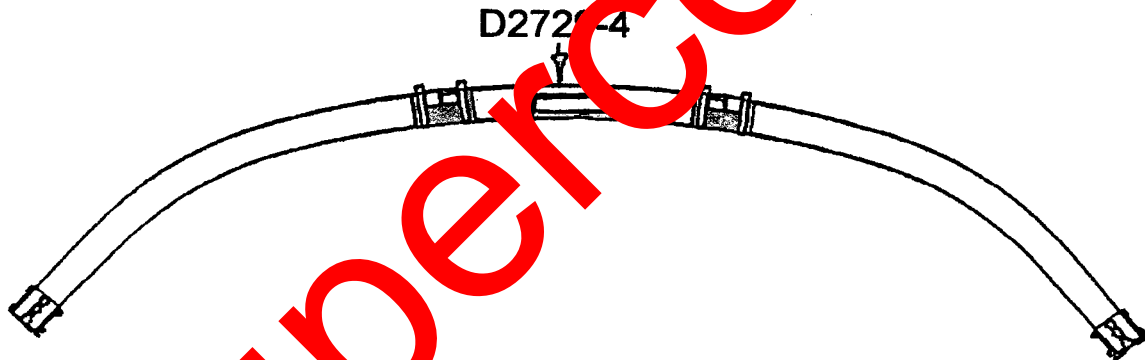
PPP

Part Number	D412-664-209	Box Part Number	MBX103	6 x 34 x 103
Description	Crosstube Installation, Standard Aft	Other Packaging	MF3435	MF668/MF1612
		Logo Decals		

### Packaging Instructions and Decal Placement

#### D412-664-209

Technician will apply label D2729-4 as per drawing below. Place crosstube in plastic bag. Glue foam in place ( MF3433 2 sets, 4 Pcs, MF668, 2 sets, 4 Pcs, MF1612 4 Pcs). Place hardware and paper work in foam together, then wrap around left side of crosstube. Apply top portion of MF3433 and MF668 to correspond with bottom foam already in place, then close box. Apply Dart logo tape (always starting at first complete Dart logo) on top portion of box length wise. Apply strapping after first Dart logo and there after apply strapping after every second Dart logo. Apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 014. Apply clear tape over label and staple.



D2729-4

D2729-3

DART	
PART N/A	
P/N D412-664-209	CHG005
DESC Crosstube, STD Aft	SH01-9
LCF BXXXXXX	SR01298NY
REVISION Bell 412	
TO APPROVAL # 01438	DATE 15.11.26

DART AEROSPACE		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200
CROSSTUBE INSTALLATION, STD AFT		
P/N: D412-664-209	CHG005	
B/N: BXXXXXX		

Revision: F  
Date: 15.11.26

5/15/12/07